

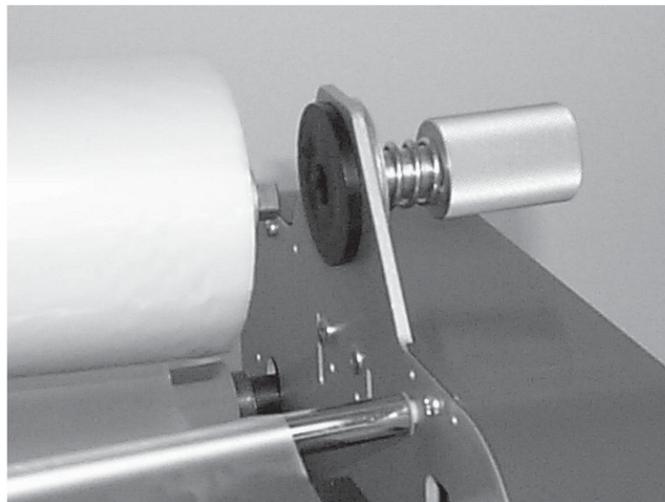
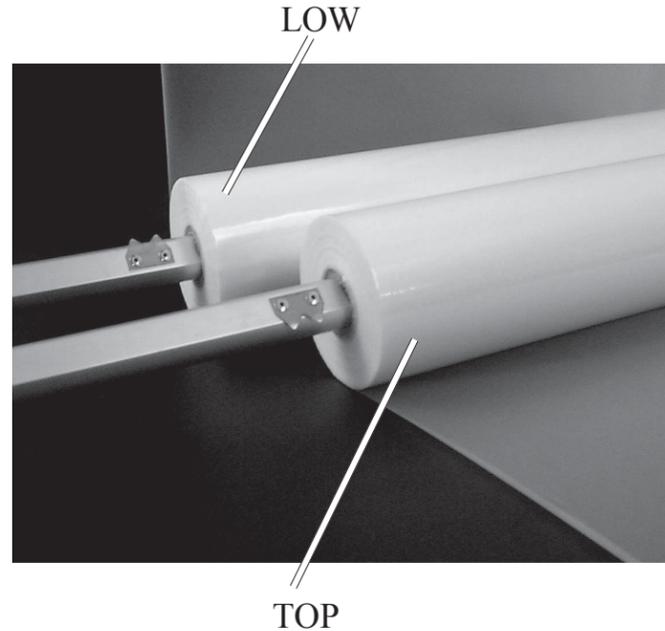
### Cooling Fans (Not Shown)

The machine may be equipped with cooling fans (fans are standard on 240V machines). These can be operated by turning the keyswitch to the "unlock w/fans" position. The fans provide additional cooling necessary for thicker films.

### B. Loading Film: 1" Mandrel (B)

Unpack the upper and lower supply mandrels. The upper and lower mandrels are different. The word "TOP" is stamped on the shaft of the upper mandrel and the word "LOW" is stamped on the shaft of the lower mandrel. The ends of each mandrel are also different. The "hanger" end fits in the bracket on the left side of the laminator. The "slot end" fits into the tensioner on the right side.

Slide the film roll onto the mandrel by rotating the mandrel in the opposite direction of the gripper points, leaving equal lengths of mandrel sticking out of each end. The film roll will slide over the gripper, which will keep the roll from turning on the shaft.



Load the mandrel on the laminator by inserting the slot end of the mandrel into the tensioner on the right side and then lowering the hanger end into the bracket on the left side.

### C. Threading the Film

Remove the feed tray and the heatguard. Thread the film as shown in the figure on the right. Pull the film around the idler rollers as shown. **Do not mistake the reinforcing bar for the idler roller.** Make sure the glossy and dull sides of the film are as indicated in the diagram. Position the threading board provided.

Turn power and keyswitch to on.

Start the motor by pressing the "Start" button, and reduce the speed to 1 foot/min. Feed the threading board and film in between the heat shoes. This will pull the film through the laminating and pull rollers until it comes out the back of the laminator.

Slide the top and bottom film rolls from side to side on the mandrels so that the film is perfectly aligned top and bottom (Note: overlap will cause the film to deposit residue on the heat shoes and rollers, so this procedure is critical). Replace feed tray and heat guard.

